

SLC 500 System Overview

The Allen-Bradley SLC 500 is a small chassis-based family of programmable controllers, discrete, analog, and specialty I/O, and peripheral devices. The SLC 500 family delivers power and flexibility with a wide range of communication configurations, features, and memory options. The RSLogix 500 ladder logic programming package provides flexible editors, point-and-click I/O configuration, and a powerful database editor, as well as diagnostic and troubleshooting tools to help you save project development time and maximize productivity.



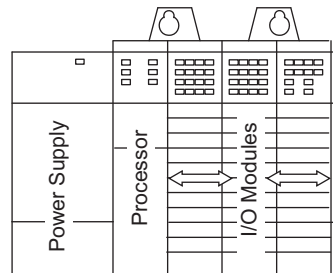
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Typical Systems

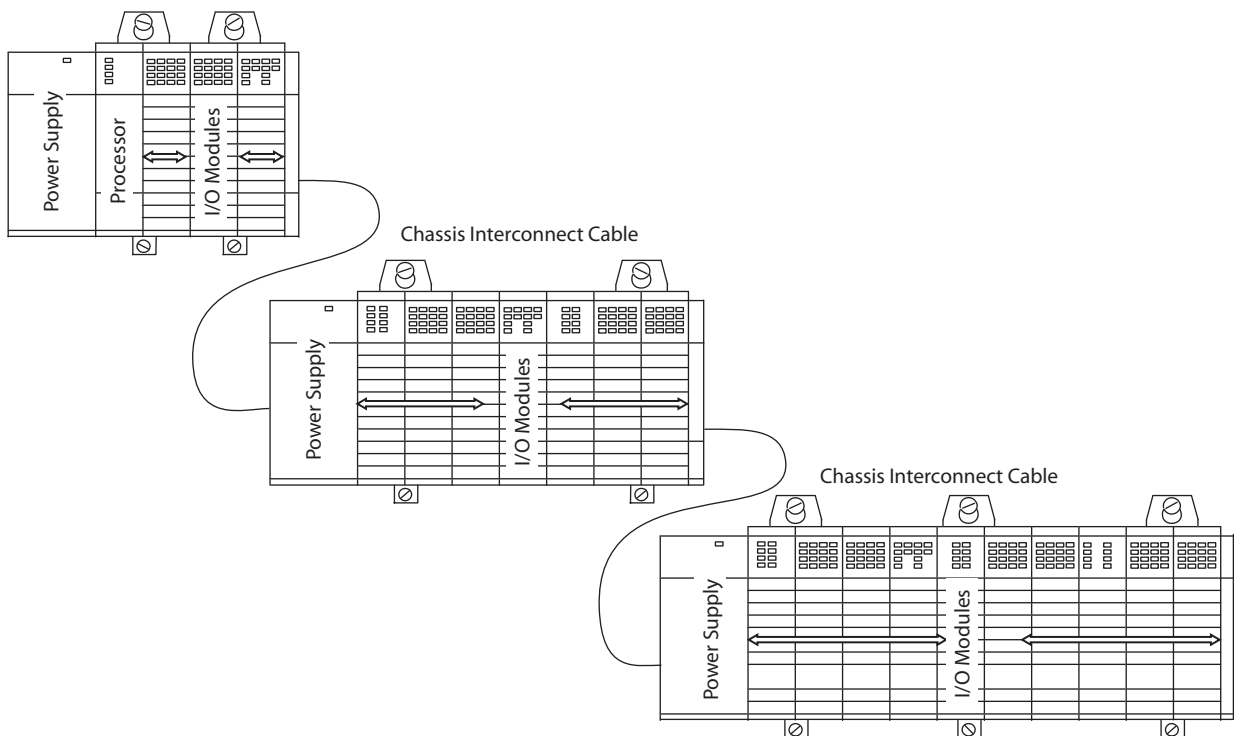
With up to 64 K of configurable data/program memory available and over 60 types of I/O modules, as well as a choice of networking options, the SLC system provides a powerful solution for stand-alone or distributed industrial control.

Local Systems

At minimum, a modular hardware SLC 500 control system consists of a processor module and I/O modules in a single 1746 chassis with a power supply.



You can configure a system with one, two, or three local chassis, for a maximum total of 30 local I/O or communication modules. You connect multiple local chassis together with chassis interconnect cables to extend the backplane signal lines from one chassis to another.



Distributed Systems

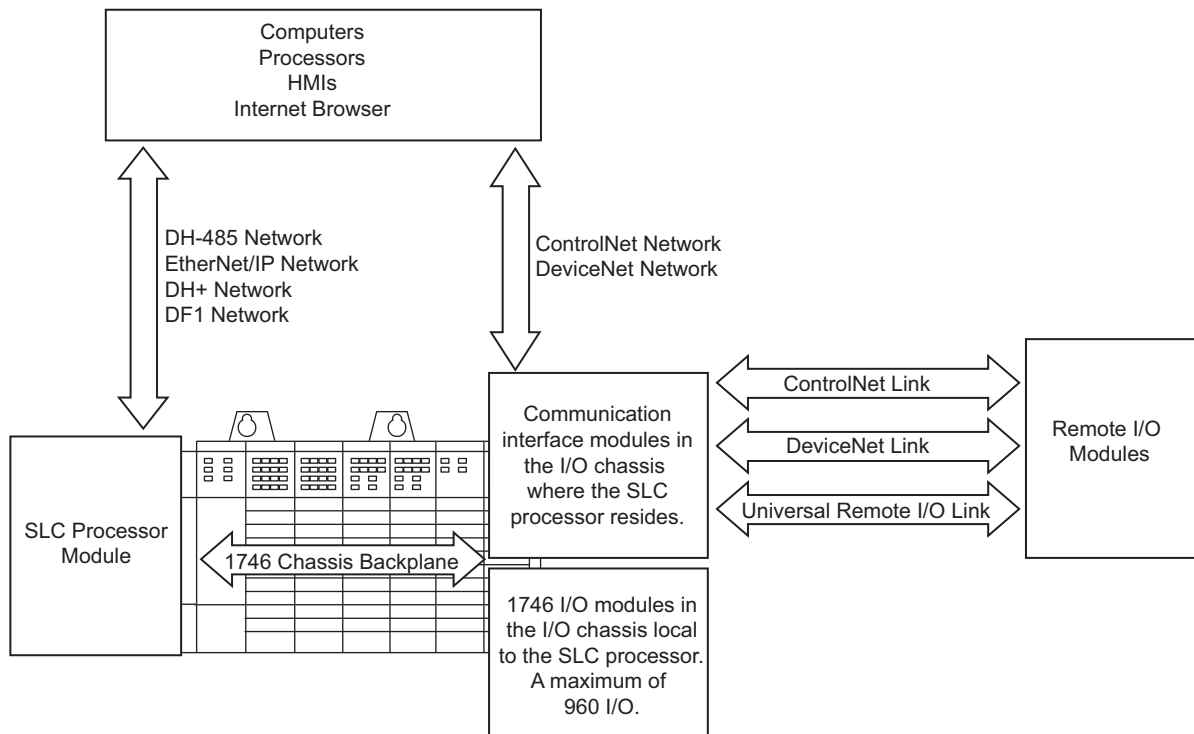
More complex systems can use:

- distributed I/O.

- multiple controllers joined across networks.
- I/O in multiple platforms that are distributed in many locations and connected over multiple I/O links.

Choose the processor module with the on-board communication ports you need. You optionally add modules to provide additional communication ports for the processor. For I/O in locations remote from the processor, you can choose between a ControlNet, DeviceNet, or Universal I/O link. A communication interface module is required in both the local and remote chassis.

Depending upon the communication ports available on your particular SLC control system, you can select operator interfaces that are compatible.



Laying Out the System

Lay out the system by determining the amount of I/O necessary, the network configurations, and the placement of components in each location. Decide at this time whether each chassis will have its own controller or a networked solution.

SLC 500 processors are available with a large range of memory sizes (1 K...64 K) and can control up to 4096 input and 4096 output signals. All modular processors except the SLC 5/01 processor are capable of controlling remotely located I/O. By adding an I/O scanner module, you can use these processors to control/monitor these remotely located I/O across ControlNet, DeviceNet, and Universal Remote I/O links.

SLC 500 processors are single-slot modules that you place into the left-most slot of a 1746 I/O chassis. For I/O in a location remote from the processor, the I/O adapter is a single-slot module that you place in the left-most slot of the I/O chassis. SLC 500 modular systems provide separate power supplies which must be mounted directly on the left end of the 1746 I/O chassis.

The 1746 I/O chassis are designed for back-panel mounting and available in sizes of 4, 7, 10, or 13 module slots. The 1746 I/O modules are available in densities up to a maximum of 32 channels per module.

Communications

Evaluate what communications need to occur. Knowing your communications requirements will help you determine which processor and which communications devices your application might require.

An SLC processor communicates across the 1746 backplane to 1746 I/O modules in the same chassis in which the processor resides. Various models of SLC processors have various on-board ports for communication with other processors or computers. Also, separate modules are available to provide additional communication ports for communication with other processors, computers, and remotely located I/O.

Each processor has one or two built-in ports for either EtherNet/IP, DH+, DH-485, or RS-232 (DF1, ASCII, or DH-485 protocol) communication.

In addition to the on-board ports available with SLC processors, you have the option of providing another communication port for an SLC processor by adding a communication module.

Adapter modules for 1746 I/O are available for ControlNet and Universal Remote I/O links. An I/O adapter module in a chassis with I/O modules interfaces the I/O modules with the I/O link for communication with a scanner port for a processor at another location.

SLC 500 Common Specifications

The following specifications apply to all SLC 500 modular components unless noted.

Environmental Specifications

Attribute	Value
Temperature, operating	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): 0...60 °C (32...140 °F)
Temperature, nonoperating	IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock): -40...85 °C (-40...185 °F)
Relative humidity	IEC 60068-2-30 (Test Db, Unpackaged Damp Heat): 5...95% without condensation

Environmental Specifications

Attribute	Value
Vibration, operating	IEC 60068-2-6 (Test Fc, Operating): 1 g @ 5...2000 Hz
Vibration, nonoperating	2.5 g @ 5...2000 Hz
Shock, operating	30 g (3 pulses, 11 ms) – for all modules except relay contact 10 g (3 pulses, 11 ms) – for relay contact modules 1746-OWx and 1746-IOx combo
Shock, nonoperating	50 g, 3 pulses, 11 ms
Free fall (drop test)	Portable, 2.268 kg (5 lb) or less @ 0.762 m (30 in.), six drops Portable, 2.268 kg (5 lb) or less @ 0.1016 m (4 in.), three flat drops
Isolation voltage	Isolation between communication circuits: 500V DC Isolation between backplane and I/O: 1500V AC

Certifications

Certifications when product is marked⁽¹⁾	Value
UL	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations. See UL File E10314.
c-UL	UL Listed for Class I, Division 2 Group A,B,C,D Hazardous Locations, certified for Canada. See UL File E10314.
CE	European Union 2004/108/EC EMC Directive, compliant with: EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B) European Union 2006/95/EC LVD, compliant with: EN 61131-2; Programmable Controllers (Clause 11)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
KC	Korean Registration of Broadcasting and Communications Equipment, compliant with: Article 58-2 of Radio Waves Act, Clause 3

(1) See the Product Certification link at <http://www.rockwellautomation.com/products/certification/> for Declarations of Conformity, Certificates, and other certification details.

SLC 500 System Checklist

Use the following Checklist as a guide to completing your own system specification.

✓	Step	See
	1 Select I/O Modules <ul style="list-style-type: none"> • consider using an interface module or pre-wired 1492 cables • use a spreadsheet to record your selections 	page 9
	2 Select Communication Modules/Devices <ul style="list-style-type: none"> • determine your network communication requirements and select the necessary communication modules/devices • include appropriate communication cables • record your module/device selections on the system spreadsheet 	page 51
	3 Select an SLC 500 Processor <ul style="list-style-type: none"> • choose a processor based on memory, I/O, performance, programming requirements, and communication options 	page 69
	4 Select an SLC 500 Chassis <ul style="list-style-type: none"> • determine the number of chassis and any interconnect cables required based on the physical configuration of your system 	page 75
	5 Select an SLC 500 Power Supply <ul style="list-style-type: none"> • use the power supply loading worksheet to ensure sufficient power for your system • consider future system expansion when selecting a power supply 	page 79
	6 Select Programming Software <ul style="list-style-type: none"> • select the appropriate package of RSLogix 500 Programming Software for your application 	page 91

Digital I/O Module Overview

Catalog Number	Voltage Category	I/O Points	Description	For Detailed Specifications, See
1746-IA4	100/120V AC	4	120V AC Input Module	AC Input Modules page 14
1746-IA8	100/120V AC	8	120V AC Input Module	
1746-IA16	100/120V AC	16	120V AC Input Module	
1746-IM4	200/240V AC	4	240V AC Input Module	
1746-IM8	200/240V AC	8	240V AC Input Module	
1746-IM16	200/240V AC	16	240V AC Input Module	
1746-OA8	120/240V AC	8	120/240V AC Output Module	AC Output Modules page 15
1746-OA16	120/240V AC	16	120/240V AC Output Module	
1746-OAP12 ⁽²⁾	120/240V AC	12	High Current 120/240V AC Output Module	

AC/DC Modules

1746-IN16	24V AC/DC	16	24V AC/DC Input Module	AC Input Modules page 14
1746-OW4 ⁽²⁾	AC/DC Relay	4	Relay (Hard Contact) Output Module	Relay Output Modules page 16
1746-OW8 ⁽²⁾	AC/DC Relay	8	Relay (Hard Contact) Output Module	
1746-OW16 ⁽²⁾	AC/DC Relay		Relay (Hard Contact) Output Module	
1746-OX8 ⁽²⁾	AC/DC Relay	8	Relay (Hard Contact) Output Module	
1746-IO4 ⁽²⁾	120V ac (Inputs) 100/120V AC (Relay Contact Outputs)	2 In 2 Out	Combination Input/Output Module	Combination I/O Modules page 17
1746-IO8 ⁽²⁾	120V AC (Inputs) 100/120V AC (Relay Contact Outputs)		Combination Input/Output Module	
1746-IO12 ⁽²⁾	120V AC (Inputs) 100/120V AC (Relay Contact Outputs)	4 In 4 Out	Combination Input/Output Module	
1746-IO12DC	24V DC (Inputs) 100/120V AC (Relay Contact Outputs)	6 In 6 Out	Combination Input/Output Module	

(1) Not CE marked.

(2) Certified for Class 1, Division 2 hazardous location by C-UL only.

Sinking DC Input Modules

Specifications	1746-IB8	1746-IB16	1746-IB32	1746-IC16	1746-IH16 ⁽¹⁾	1746-ITB16
Number of Inputs	8	16	32	32	16	16
Points Per Common	8	16	8	8	16	16
Voltage Category	24V DC			48V DC	125V DC	24V DC
Operating Voltage Range	10...30V DC		15...30V DC @ 50 °C (122 °F) 15...26.4V DC @ 60 °C (140 °F)	30...60V DC @ 55 °C (131 °F) 30...55V DC @ 60 °C (140 °F)	90...146V DC ⁽²⁾	10...30V DC
Backplane Current (mA) @ 5V	50 mA	50 mA	50 mA	50 mA		
Backplane Current (mA) @ 24V	0 mA	0 mA	0 mA	0 mA	0 mA	0mA

Combination I/O Modules

Specifications	1746-I04	1746-I08	1746-I012	1746-I012DC
Number of inputs	2	4	6	6
Number of outputs	2	4	6	6
Points per common	2	4	6	6
Voltage category	120V AC (inputs) 100/120V AC (relay contact outputs)			10...30V DC (inputs) 5...265V AC @ 47...63 Hz / 5...125V DC (outputs)
Operating voltage range	85...132V AC @ 47...63 Hz (inputs) 5...265V AC @ 47...63 Hz / 5...125V DC (outputs)			10...30V DC (inputs) 5...265V AC @ 47...63 Hz / 5...125V DC (outputs)
Backplane current (mA) @ 5V	30 mA	60 mA	90 mA	80 mA
Backplane current (mA) @ 24V	25 mA	45 mA	70 mA	60 mA
Continuous current per point	See Relay Contact Ratings for 1746-OW4 on page 16		See Relay Contact Ratings for 1746-OW16 on page 16	
Continuous current per module	4 A	8 A	8 A	8 A

1746-SIM Input Simulator

The 1746-SIM Input Simulator is designed for use on 16-channel 24V DC sinking and sourcing modules with removable terminal blocks, including 1746-IB16, 1746-ITB16, 1746-IV16, 1746-ITV16, and 1746-IN16 modules. The input simulator provides 16 switches for simulating inputs to the SLC 500.

1746 Analog I/O Modules

Analog I/O modules feature user-selectable voltage or current inputs, backplane isolation, removable terminal blocks, and diagnostic feedback.

The 1746-NI4, 1746-NIO4I, and 1746-NIO4V input channels are filtered to reject high frequency noise and provide 14- to 16-bit (range-dependent) resolution.

All 4-channel analog output modules provide 14-bit resolution and a 2.5 ms conversion rate.

The 1746-FIO4I and 1746-FIO4V modules have less input filtering and can sense more rapidly changing inputs. However, their input resolution is only 12-bit. Because the input filter on the 1746-FIO4I or 1746-FIO4V module may pass more electrical noise, you should thoroughly ground and shield the input transducer, its power supply, and cables.

The 1746-NI8 module provides high accuracy and fast analog signal conversion. The 1746-NI8, 1746-NI16I and 1746-NI16V modules are high density analog input modules that are software configurable.

The 1746-NO8I (current output) and 1746-NO8V (voltage output) modules are high density, analog output modules that provide 8 individually configurable output channels with 16-bit resolution.

Digital Combination Modules

Catalog Number	Backplane Current (mA) @ 5V	Backplane Current (mA) @ 24V	Watts per point	Thermal dissipation, min.	Thermal dissipation, max.
1746-I04	30 mA	25 mA	0.270 W per input point 0.133 W per output point	0.75 W	1.60 W
1746-I08	60 mA	45 mA	0.270 W per input point 0.133 W per output point	1.38 W	3.00 W
1746-I012	90 mA	70 mA	0.270 W per input point 0.133 W per output point	2.13 W	4.60 W
1746-I012DC	80 mA	60 mA	0.200 W per input point 0.133 W per output point	1.84 W	3.90 W

Analog Input Modules

Catalog Number	Backplane Current (mA) @ 5V	Backplane Current (mA) @ 24V	Watts per point	Thermal dissipation, min.	Thermal dissipation, max.
1746-NI4	25 mA	85 mA	N/A	2.17 W	2.20 W
1746-NI8	200 mA	100 mA	N/A	3.4 W	3.4 W
1746-NI16I	125 mA	75 mA	N/A	2.43 W	2.43 W
1746-NI16V	125 mA	75 mA	N/A	3.76 W	3.8 W

Analog Output Modules

Catalog Number	Backplane Current (mA) @ 5V	Backplane Current (mA) @ 24V	Watts per point	Thermal dissipation, min.	Thermal dissipation, max.
1746-NO4I	55 mA	195 mA	N/A	4.96 W	5.00 W
1746-NO4V	55 mA	145 mA	N/A	3.04 W	3.80 W
1746-NO8I	120 mA	250 mA ⁽¹⁾	N/A	3.76 W	6.6 W
1746-NO8V	120 mA	160 mA ⁽¹⁾	N/A	3.04 W	4.44 W

(1) With jumper set to RACK, otherwise 0.000.

Analog Combination Modules

Catalog Number	Backplane Current (mA) @ 5V	Backplane Current (mA) @ 24V	Watts per point	Thermal dissipation, min.	Thermal dissipation, max.
1746-FIO4I	55 mA	150 mA	N/A	3.76 W	3.80 W
1746-FIO4V	55 mA	120 mA	N/A	3.04 W	3.10 W
1746-NIO4I	55 mA	145 mA	N/A	3.76 W	3.80 W
1746-NIO4V	55 mA	115 mA	N/A	3.04 W	3.10 W